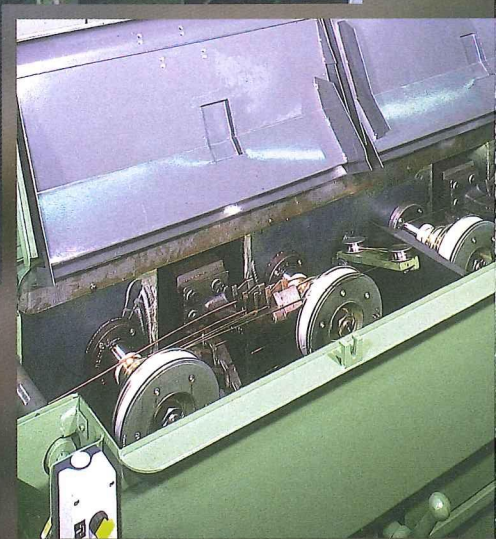


Cone Type Drawing Machine for the intermediate wire range



M 30 + VG 30 + VP 200



Proven Quality – Safe Operation
a solid investment decision

M 30



Machines
Systems
Know-how
Worldwide

M30

Reliable, robust, economical

- Ruggedly built cone drawing machine for the upper intermediate wire range
- High lifetime due to a strongly dimensioned precision gearbox
- Successful in practical use – high operational safety at high production output
- Multiple possibilities of combination with various electric continuous annealers and with spooling or coiling systems
- Completely submerged drawing process guarantees long service life of the drawing tools (drawing dies and drawing rings)
- Our RTR system can be applied for the complete line (RTR = ready to run, that means preliminary installation, preliminary wiring, and assembly onto a common base frame in our plant)

Technical data

Inlet dia.:	max. 3,50 mm (Cu _{hard} or Cu _{soft})
Finish dia.:	0.35 ... 1.60 mm
Number of drafts:	max. 17 drafts
Wire elongation:	24 or 26 %
Production speed:	max. 40 m/s
Drive:	DC drive
Speed gear:	2-step speed gear e.g. 40 + 28.8 m/sec. intermediate speeds possible by rpm-control of DC drive
Machine dimensions:	l x d x h (m) 3.6 x 1.8 x 1.2
Weight (without drive):	abt. 3200 kg

We reserve the right to modify according to technical improvement.

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